








| STEP                                       | Cut line                                                                              |
|--------------------------------------------|---------------------------------------------------------------------------------------|
| Open the temperature is 20 °C ~ 60 °C mold |    |
| Spray evenly to the mold release agent     |    |
| Even the black spray paint coating mold    |   |
| Pouring liquid polyurethane material       |  |
| close the mould                            |  |
| doff mould                                 |  |
| finished product                           |  |